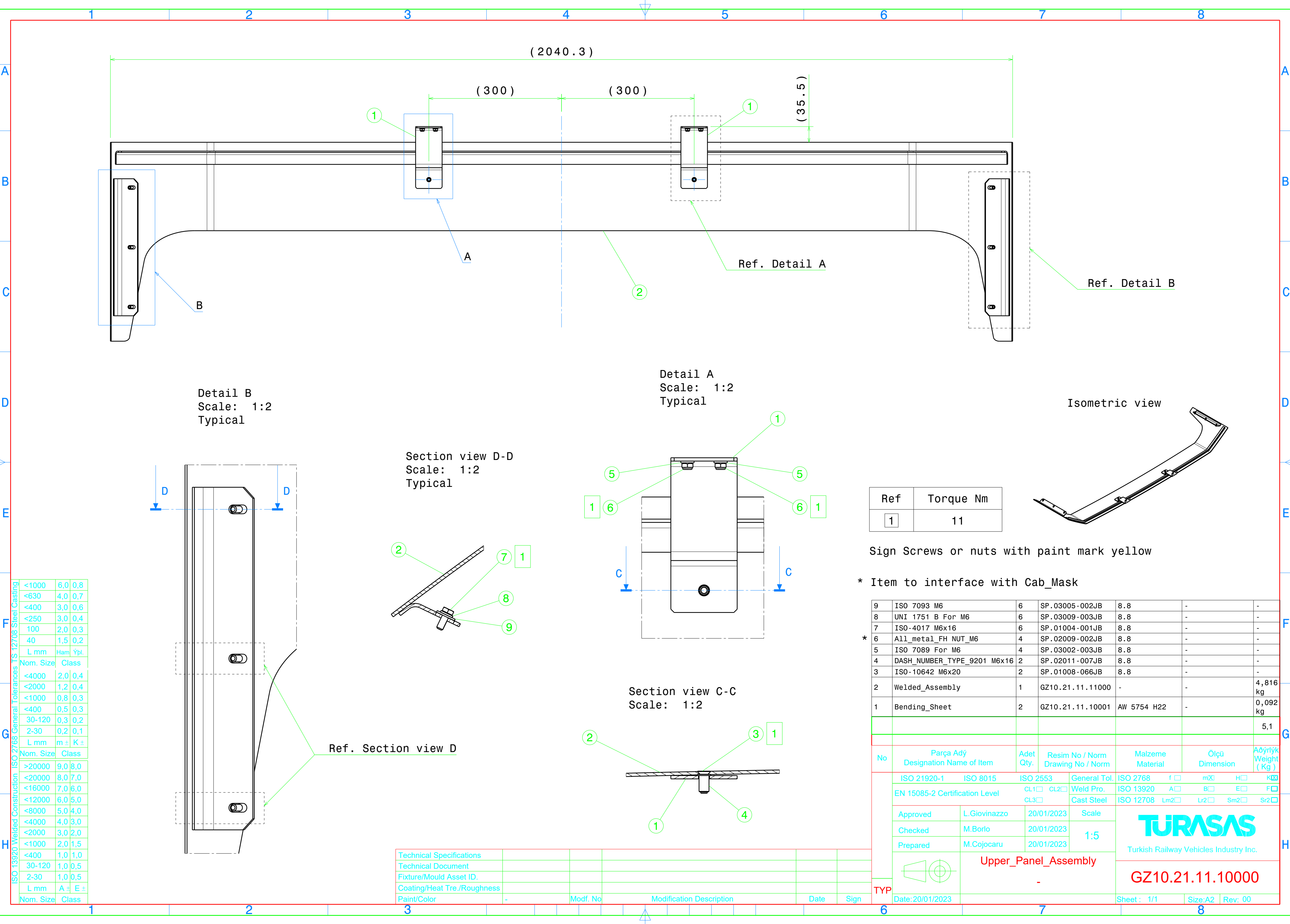


Reproduction, dissemination or use of this document or its contents in any form without the prior written permission of TURASAS, is prohibited. Offenders will be liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or industrial design registration.



Detail B
Scale: 1:2
Typical

Detail A
Scale: 1:2
Typical

Section view D-D
Scale: 1:2
Typical

Section view C-C
Scale: 1:2

Isometric view

Ref	Torque Nm
1	11

Sign Screws or nuts with paint mark yellow

* Item to interface with Cab_Mask

9	ISO 7093 M6	6	SP.03005-002JB	8.8	-	-
8	UNI 1751 B For M6	6	SP.03009-003JB	8.8	-	-
7	ISO-4017 M6x16	6	SP.01004-001JB	8.8	-	-
* 6	All_metal_FH NUT_M6	4	SP.02009-002JB	8.8	-	-
5	ISO 7089 For M6	4	SP.03002-003JB	8.8	-	-
4	DASH_NUMBER_TYPE_9201 M6x16	2	SP.02011-007JB	8.8	-	-
3	ISO-10642 M6x20	2	SP.01008-066JB	8.8	-	-
2	Welded_Assembly	1	GZ10.21.11.11000	-	-	4,816 kg
1	Bending_Sheet	2	GZ10.21.11.10001	AW 5754 H22	-	0,092 kg

						5,1
--	--	--	--	--	--	-----

No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> K <input type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	20/01/2023	Scale	TURASAS Turkish Railway Vehicles Industry Inc.	
	Checked	M.Borio	20/01/2023	1:5		
	Prepared	M.Cojocar	20/01/2023			
	Upper_Panel_Assembly				GZ10.21.11.10000	
	-				-	
TYP	Date:20/01/2023				Sheet : 1/1	Size:A2 Rev: 00

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Modf. No	Modification Description	Date	Sign